

A-3026/A-3029 Top Extended Rails

1. Remove Stripper Clip Guide. Prior to sliding guide to the right or left you will have to drift split pin out using a 3/32" punch. See Fig 1.



Fig 1

2. Remove six each #6 Socket Head Screws, three on each side from factory rail using a 7/64 Allen Wrench. Remove rail. See Fig 2.



Fig 2

3. Set new Extended Rail in place and align. Use six each #6 Socket Head Screws which are included with the new rail. Start all 6 screws, do not tighten fully. Snug middle screws down first on each side flush then remaining outside screws using a 7/64 Allen. Make sure rail is loose at this point and can slide back when stripper clip is fully tightened. See Fig 3 and 4.



Fig 3



Fig 4

- Slide angle dovetail clamp, included in kit, through stripper slot. See Fig 5. Hold in place with index finger and thumb. Place one #6 Socket Head Screw through rail and fully tighten down into dovetail clamp using a 7/64 Allen Wrench. See Fig 6.



Fig 6



Fig 5

- Now fully tighten all six #6 Socket Head Screws down snug, using a 7/64 Allen Wrench. See Fig 7.



Fig 7

- Snug three each # 10 Cone Head Set Screws, using a 3/32 Allen Wrench until they make contact with the barrel. See Fig 8.

Note: These screws can also be used for additional elevation when zeroing a scope. Loosen all 6ea barrel clamp screws and start with turning each top screws. One complete 360° revolution of this screw equals .046" of rise.



Fig 8

Notes:

- It is recommended that a small amount of Loctite 242 or equivalent be placed on each screw during installation.
- The Torque value for all screws is 18 in-lbs.